

Material template for

BALTIC BIRCH - No Mask



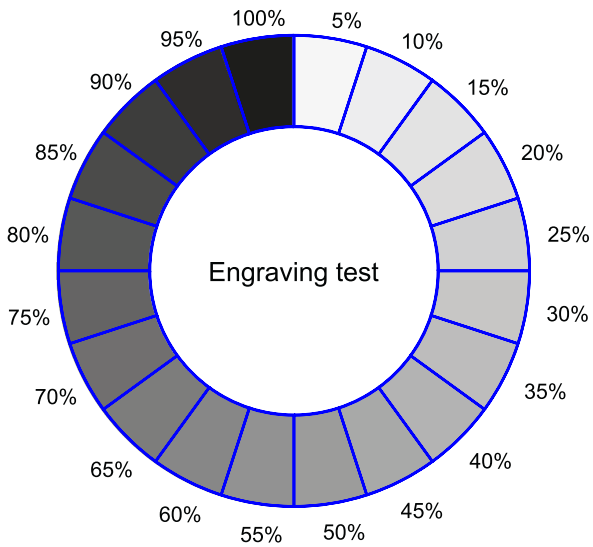
Settings: Engraving: Speed 650, Power 80%, Vary
Cut: Speed 225, Power Full

Thickness: 1/8" set as 0.12"

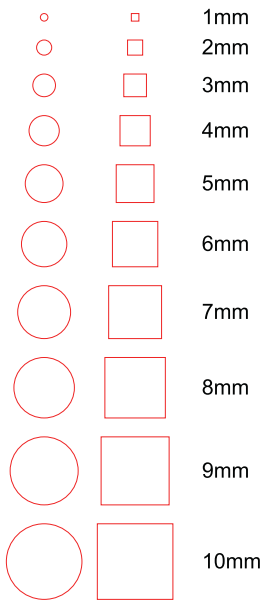
Profile used: Unknown ("Use uncertified material")

Modifications:

Font sizes test using Arial regular:
This is written in font size 5pt
This is written in font size 6pt
This is written in font size 7pt
This is written in font size 8pt
This is written in font size 9pt
This is written in font size 10pt

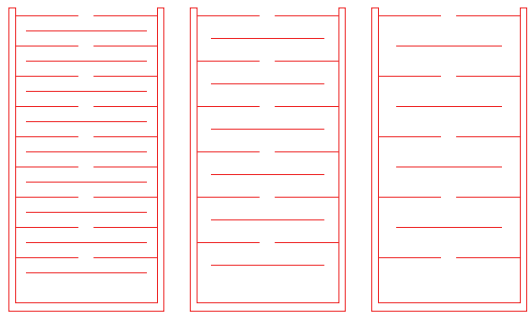


Through cut sizes:



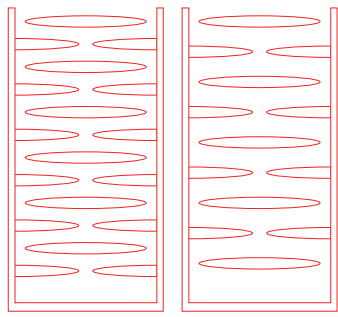
Straight line flex cut:

2mm gap 3mm gap 4mm gap



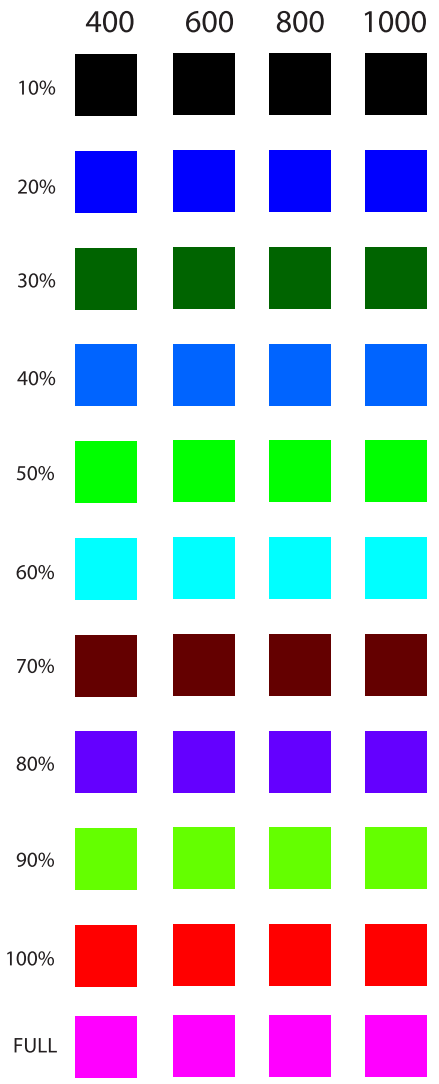
Parabolic flex cut: 16x1,5mm

3mm spacing 4mm spacing



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To change material name and settings:
Delete items in TEXT OBJECTS layer. Update TEXT MODIFY items based on chosen material and settings. Duplicate updated items and move into TEXT OBJECTS. Select TEXT MODIFY layer. Go to Type > Create Outlines. Hide TEXT MODIFY layer.

Adapted for Glowforge by harmonylucille
Based on the Laser cutting materiale template by Noloxs
www.thingiverse.com/thing:728579