

Material template for

PG Medium Walnut

Remixed from: <https://www.thingiverse.com/thing:728579>

Settings:

<https://app.glowforge.com/api/materials>
JSON ID: id: Glowforge:10
Title: Walnut Hardwood, 1/8"

Nominal Thickness: 3.0
Thickness Name: Medium
Focus Height: 0.132 in
of Passes: 1

Description: Medium Walnut Hardwood Settings

Glowforge Models: Basic

Date: 2017-03-26 UTC-07:00

Operation	Quality	Power	Speed	LPI	Gray Min Power
Cut		100	965		
Score	Draft	41	2050		
Score	High Quality	11	344		
Vector Engrave	Draft Graphic	100	8500	195	
Vector Engrave	SD Graphic	100	8500	270	
Vector Engrave	HD Graphic	6	1500	450	
Bitmap Engrave	Draft Graphic	100	8500	195	
Bitmap Engrave	SD Graphic	100	8500	270	
Bitmap Engrave	HD Graphic	6	1500	450	
Bitmap Engrave	Draft Photo	100	8500	170	
Bitmap Engrave	HD Photo	11	2433	450	0.4
Bitmap Engrave	3D Engrave	100	3366	340	

Description: Medium Walnut Hardwood Settings

Glowforge Models: Plus, Pro

Date: 2017-03-01 UTC-07:00

Operation	Quality	Power	Speed	LPI	Gray Min Power
Cut		100	1168		
Score	Draft	41	2050		
Score	High Quality	11	344		
Vector Engrave	Draft Graphic	100	8500	195	
Vector Engrave	SD Graphic	100	8500	270	
Vector Engrave	HD Graphic	6	1500	450	
Bitmap Engrave	Draft Graphic	100	8500	195	
Bitmap Engrave	SD Graphic	100	8500	270	
Bitmap Engrave	HD Graphic	6	1500	450	
Bitmap Engrave	Draft Photo	100	8500	170	
Bitmap Engrave	HD Photo	11	2433	450	0.4
Bitmap Engrave	3D Engrave	100	4039	340	