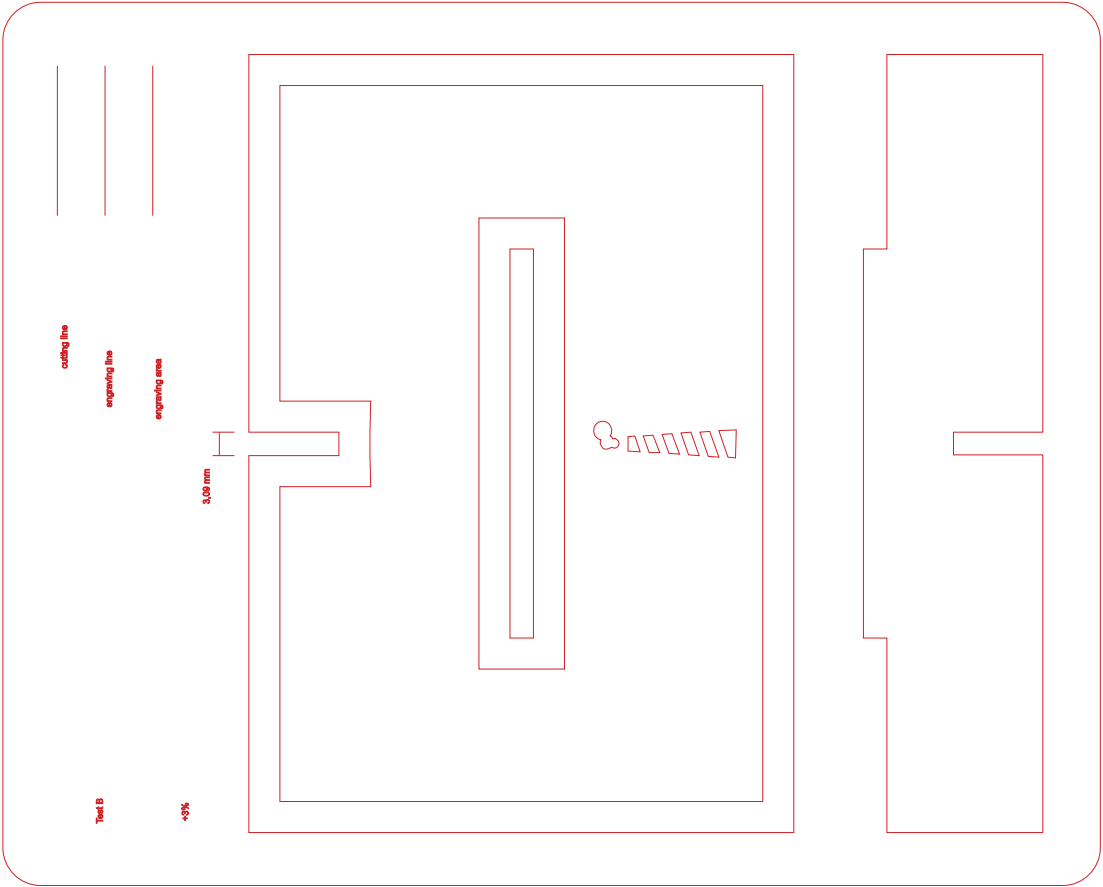
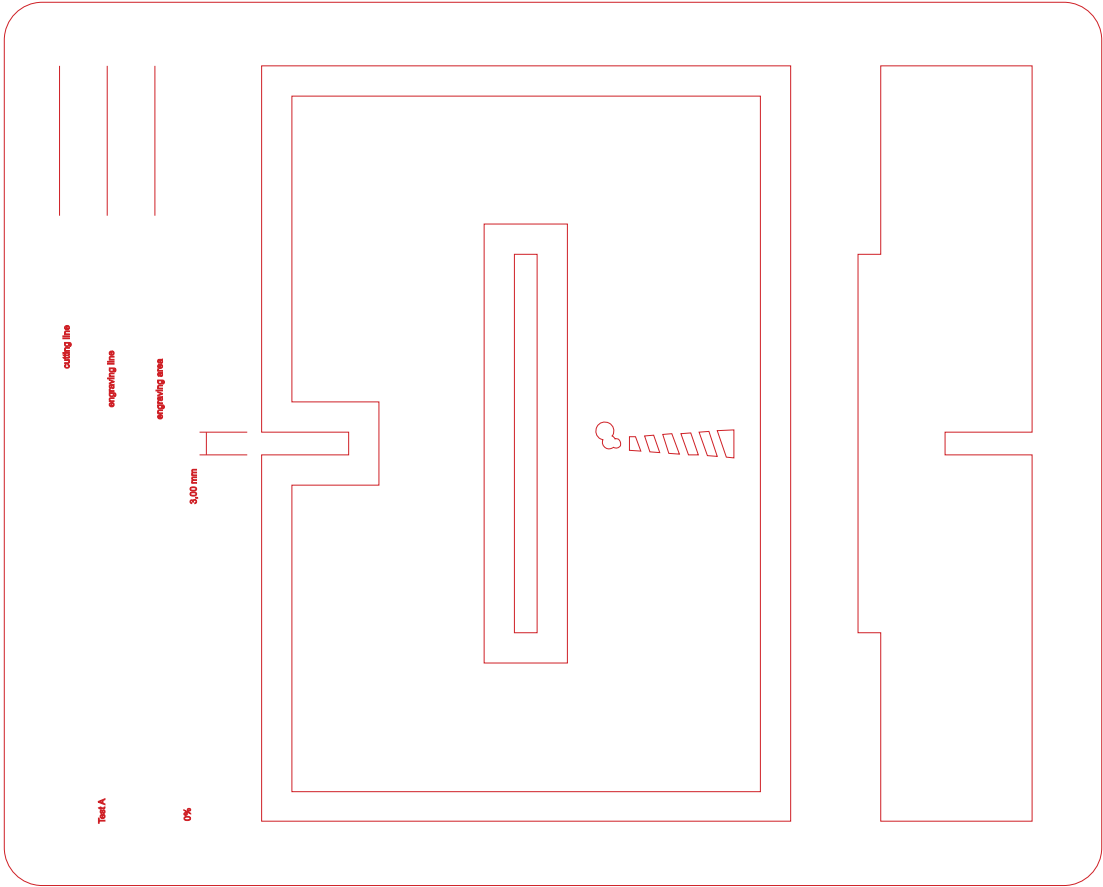


Designed for laser cutting machines
Recommended sheet thickness: 3mm

Test Sheet
Material thickness: 3mm



Using the test sheet

This test sheet includes three sets of parts with a +/- 5% variation on tolerance. The middle set is the color tolerance based on a uniform standard sheet size. The other two sets represent a 5% variation in thickness and corresponding acid dimensions.

To perform your test:

1. Cut the test sheet parts and finish them as you intend to finish your completed product.

2. Stick together the parts for each set and assess the fit.

3. If the best fit is Test-A you are ready to cut your product. Alternatively:

- If Test-B results in a best fit scale the width contents of this file by 1.03% (100%)

- If Test-C results in a best fit scale the width contents of this file by 0.97% (97%)

PLEASE NOTE: performing any scaling of this drawing will have a resulting impact on the overall dimensions of your finished product, although the variation should be negligible for most practical purposes. If cutting multiple products we recommend maintaining a consistent scale factor across all cuts.

To cut a line

Set the stroke style to a width of 0.01 mm and set the stroke color to blue with RGB values of 0, 0, 255

To engrave a line

Set the stroke style to a width of 0.01 mm and set the stroke color to red with RGB values of 255, 0, 0

To engrave an area

Set the fill color to black with RGB values of 0, 0, 0

NOTE: you can change the colors of lines depending on your laser machine settings.