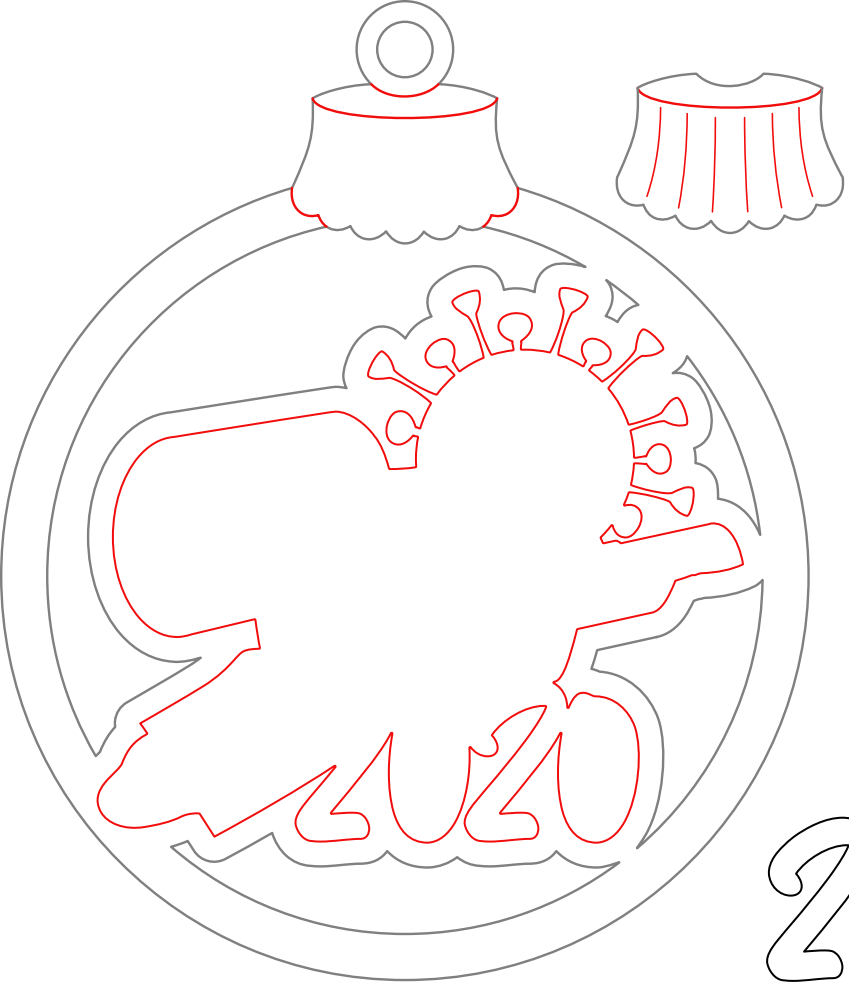

Black: Cut
Blue: Engrave
Red: Score